

Werkzeugtabelle Dornbiegen

Rohr Ø [mm]	Rohr Ø [Zoll]	Radius innen	Radius mitte	Radius aussen	Spannlänge
15.0		40.00	47.50	55.00	93
16.0		56.00	64.00	72.00	93
16.0		100.00	108.00	116.00	97
18.0		35.50	44.50	53.50	95
20.0		40.00	50.00	60.00	88
21.3		43.50	54.15	64.80	95
22.0		43.50	54.50	65.50	95
25.0		50.00	62.50	75.00	95
26.9	3/4"	54.00	67.45	80.90	95
28.0		56.00	70.00	84.00	94
30.0		59.00	74.00	89.00	96
32.0		63.00	79.00	95.00	95
33.7	1"	66.00	82.85	99.70	94
40.0		82.00	102.00	122.00	89
40.0		100.00	120.00	140.00	94
42.4	5/4"	118.80	140.00	161.20	122
48.0	1.5"	120.00	144.00	168.00	123
50.0		55.00	80.00	105.00	100
60.0	2"	150.00	180.00	210.00	150



Video

